

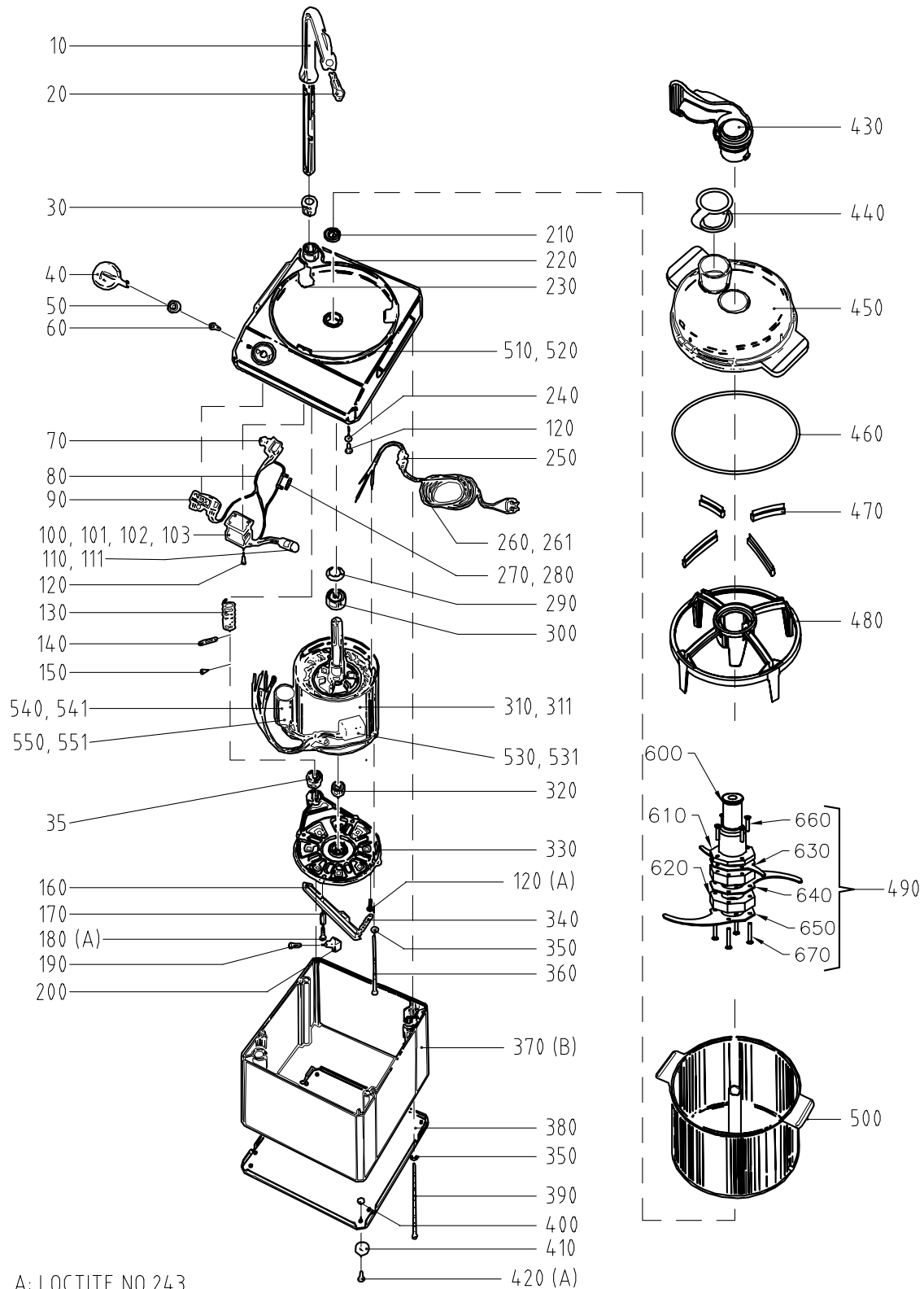
VCB-61 Vertical Cutter Blender

No. on drawing	Item No.	Spare Part	Reservdel	Incl.Pcs
10	22133	SAFETY ARM	SÄKERHETSARM	1
20	22068	MAGNETIC SWITCH HM-17	MAGNETBRYTARE HM-17	1
30	22470	BUSHING, SAFETY ARM, UPPER	BUSSNING, SÄKERHETSARM, ÖVRE	1
35	22064	BUSHING, SAFETY ARM	BUSSNING, SÄKERHETSARM	1
40	22091	TWIST KNOB PULSE O-I	VRED PULS O-I	1
50	10384	SEAL WASHER V-10A	TÄTNINGSRING V-10A	1
60	14131	SCREW MFX-H M4X16	SKRUV MFX-H M4X16	2
70	15446	SAFETY MICRO SWITCH BVMFULS TP	MICROBRYTARE BVMFULS TP2829MSG	1
80	22085	WIRE HARNESS AWG COMPL.	KABELSATS AWG KOMPL.	1
90	22066	SELECTING SWITCH 4CH	OMKOPPLARE DREEFS 4CH	1
100	15663	CONTACTOR LC1-D12F7 110V 50/60	KONTAKTOR LC1-D12F7 110V 50/60	1
101	15662	CONT LC1-K012U7 220-240V 50/60	KONTAKTOR LC1-D12U7 220-240V	1
110	15132	RC-CIRCUIT B3-110 110V	RC-KRETS B3-110 110V	1
111	15133	RC-CIRCUIT B3-220 220V	RC-KRETS B3-220 220V	1
120	14332	SCREW MRX-H M4x10 A2 70	SKRUV MRX-H M4x10 A2 70	5
130	22456	PRESSURE SPRING	FJÄDER, TRYCK	1
140	22493	PIN	STOPPINNE	1
150	14771	SCREW RXK-H ST 4,2X9,5 FZB	SKRUV RXK-H ST 4,2X9,5 FZB	1
160	22150	BRAKE DEVICE	BROMSARM	1
170	22063	SLEEVE	RÖRHYLSA	2
180	14337	SCREW MRX-H M4x25 A2 70	SKRUV MRX-H M4x25 A2 70	2
190	14754	SCREW RX-TP 6-19X20 FZB	SKRUV RX-PT 6-19X20 FZB	1
200	22045	CAM KNOB	KAMNOCK	1
210	10450	SEAL WASHER BAUD2SL 25X35X7	TÄTNINGSRING BAUD2SL 25X35X7	1
220	22450	TOP COVER B-CROMPT H50, VCB	TOPPLATTA B-CROMPT H50 VCB-61/	1
230	22043	BUFFER	BUFFERT	3
240	14084	LOCK WASHER FBB 4.1 A2	BRICKA FJÄDER FBB 4.1 A2	3
250	15381	CABLE RET PR 22.5 DIA 15 METAL	DRAGAVLASTARE PR22,5 DIA15 MET	1
260	15495	SUPPLY CORD 437U/2,5 MS RDO	SLADDSTÄLL 437U/2,5MS RDO 3X1,	1
261	22203	SUPPL CORD AWG 12 1 PHA 110 V	ANSLUTNINGSKABEL AWG12 1 FAS	1
270	15384	FUSE T100MA	SÄKRING T100MA	1
280	15385	FUSE HOLDER	SÄKRINGSHÅLLARE	1
290	10373	PRE LOAD WASHER 46X38X0,4	BRICKA VÅG 46X38X0,4	1
300	10420	BALL BEARING 6005-2RS1	KULLAGER 6005-2RS1	1
310	15630	MOTOR 100-120 1 50/60, VCB-61	MOTOR 100-120 1 50/60, VCB-61	1
311	15674	MOTOR 220-240 1 50/60, VCB-61	MOTOR 220-240 1 50/60 VCB-61	1
320	10255	BALL BEARING 6203-2RS	KULLAGER 6203-2RS	1
330	22202	MOTOR SHIELD B-CROMPT H50	MOTORGAVEL B-CROMPT H50	1
340	22457	DRAW SPRING	FJÄDER, DRAG	1
350	14085	LOCK WASHER FBB 5,1 A2	BRICKA FJÄDER FBB 5.1 A2	8
360	22143	SCREW, MOTOR M5X192	SKRUV, MOTOR M5X192	4
370	22136	MACHINE HOUSING COMPL.	MASKINHUS KOMPL.	1
380	22138	PROTECTION PLATE	BOTTENPLÅT	1
390	22054	SCREW, HOUSING M5X175	SKRUV, CHASSI M5X175	4
400	14004	NUT M6M M4 A2 70	MUTTER M6M M4 A2 70	4
410	10494	RUBBER FOOT F-107 B	FOT,GUMMI M RFR BRICKA F-107 B	4
420	14424	SCREW LSKS M4X12 A2 70	SKRUV LSKS M4x12 A2 70	4
430	22472	SCRAPER HANDLE	AVSKRAPARARM	1
440	22446	PLUG, RUBBER	PROPP, GUMMI	1
450*	22435	LID	LOCK	1
460*	22438	SEAL, LID	TÄTNING, LOCK	1
470*	22439	SCRAPER BLADE	AVSKRAPARBLAD	4
480*	22436	SCRAPER	AVSKRAPARE	1
490	22502	CUTTING KNIFE ALUMINIUM	KNIVHUVUD I ALUMINIUM MED KNIV	1
500	22451	BOWL 6L	KÄRL 6L	1
510	22455	ROTARY STOP	VRIDSTOPP	1
520	14603	SCREW FS SPEC M4X17	SKRUV FS SPEC M4X17	2
530	15504	STARTING RELAY, SINPAC, 120V	STARTRELÄ, SINPAC, 120V	1
531	15625	STARTING RELAY, KLIXON, 230V	STARTRELÄ,2CR3-204KLIXON, 230V	1

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No. on drawing	Item No.	Spare Part	Reservdel	Incl.Pcs
540	15583	START CAPACITOR 640 MF 120V	STARTKONDENSATOR 640 MF 120V	1
541	15571	RUN CAPACITOR 50 MF 120V	DRIFTKONDENSATOR 50 MF 120V	1
550	15584	START CAPACITOR 160 MF 230V	STARTKONDENSATOR 160 MF 230V	1
551	15582	RUN CAPACITOR 15 MF 230V	DRIFTKONDENSATOR 15 MF 230V	1
600	22504	KNIFE HEAD	KNIVHÅLLARE	1
610	22505	KNIFE SUPPORT	FÄSTRING	1
620	22506	SPACER	DISTANS	1
630	22507	KNIFE, TURNING	KNIV, VÄND	1
640	22508	KNIFE, SERRATED, MIDDLE	KNIV, TANDAD, MELLAN	1
650	22509	KNIFE, SERRATED, LOW	KNIV, TANDAD, UNDER	1
660	14152	SCREW MFS M5X25	SKRUV MFS M5x25 A2 70	4
670	14154	SCREW MFS M5X35	SKRUV MFS M5x35 A2 70	4
* 450,460	22494	LID. INCL. SEAL RING	LOCK INKL. TÄTNINGSRING	1
* 470,480	22495	SCRAPER INCL. WIPER BLADES	AVSKRAPARE INKL. TORKARBLAD	1
* 460,470	22496	WIPER BLADES AND SEAL RING	TORKARBLAD OCH TÄTNINGSRING	1

Drawing: Vertical Cutter Blender VCB-61 and VCB-62



A: LOCTITE NO.243

B: SILICONE RTV 108 ALL THE WAY AROUND HOUSING